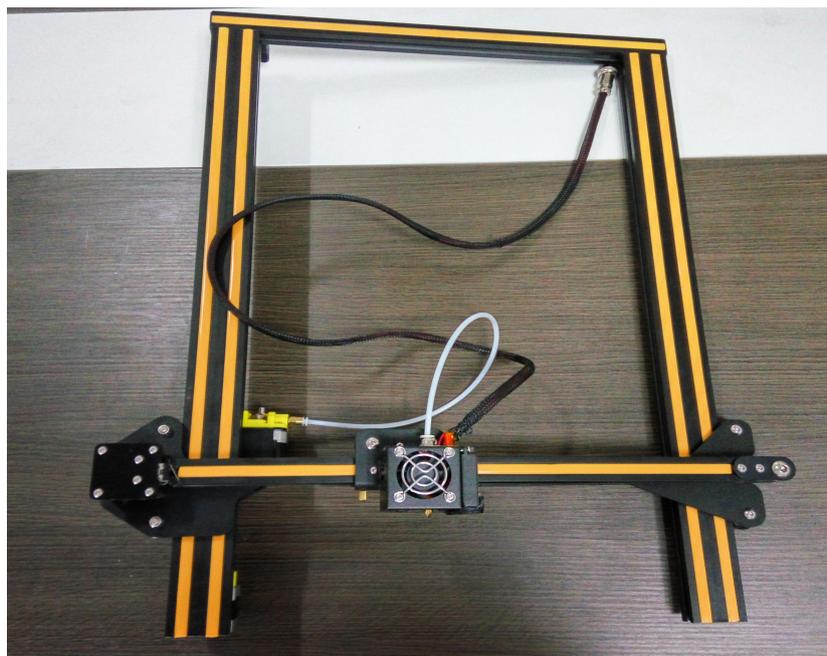
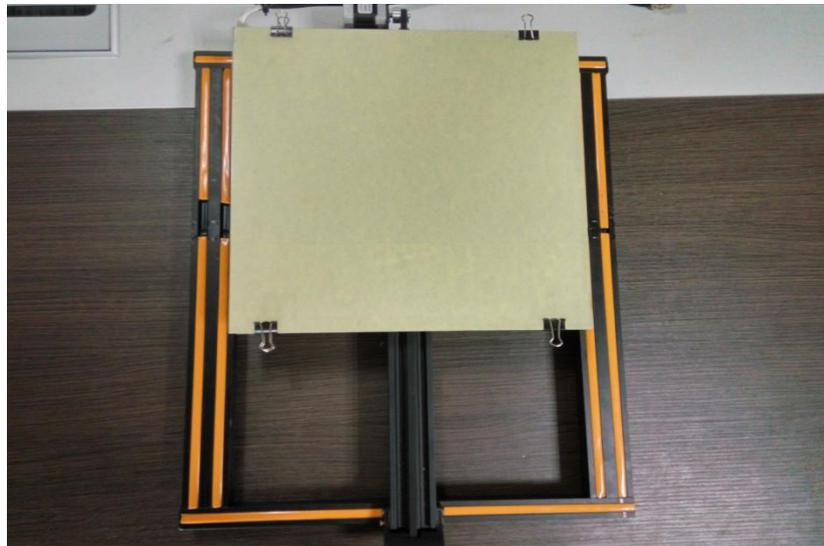


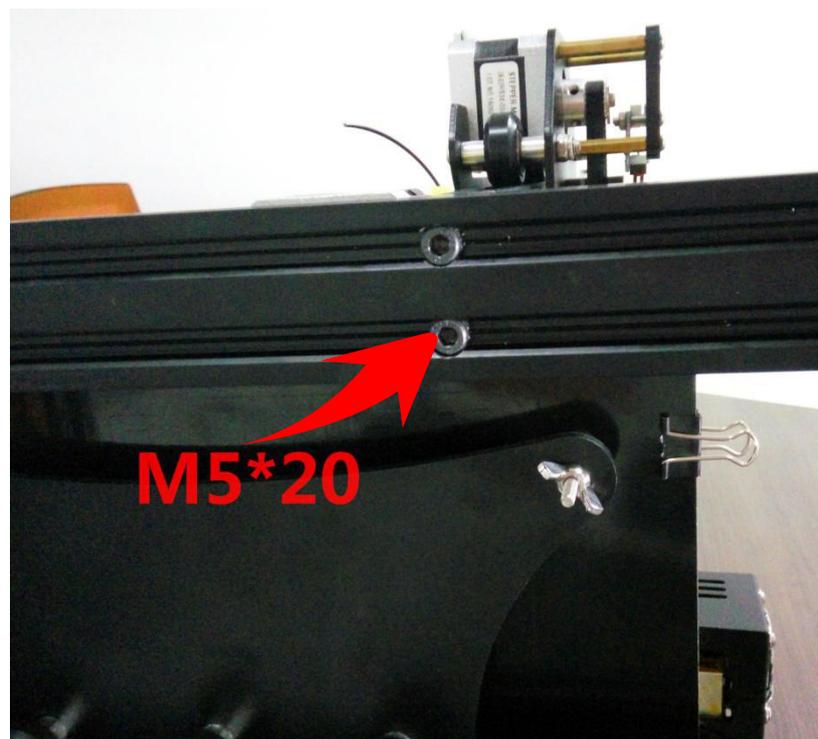
## Installation steps

The machine is basically installed before leaving the factory,so you only need some simple steps to install machine.

### First

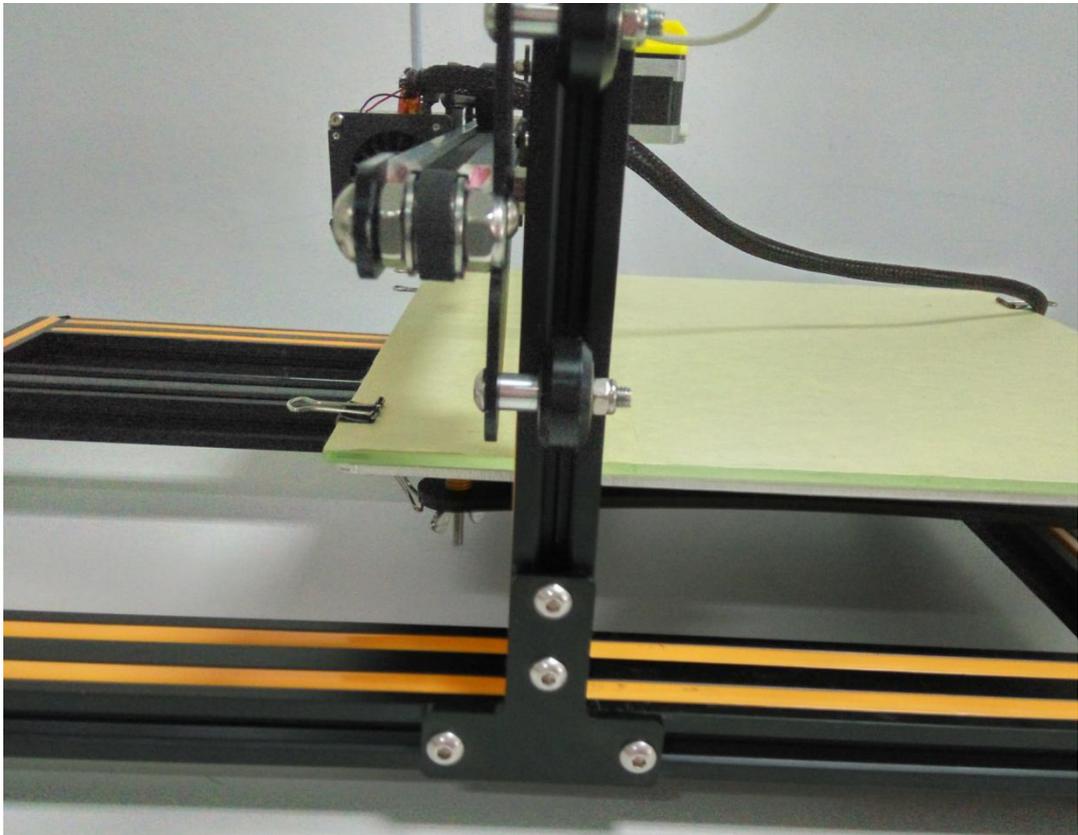
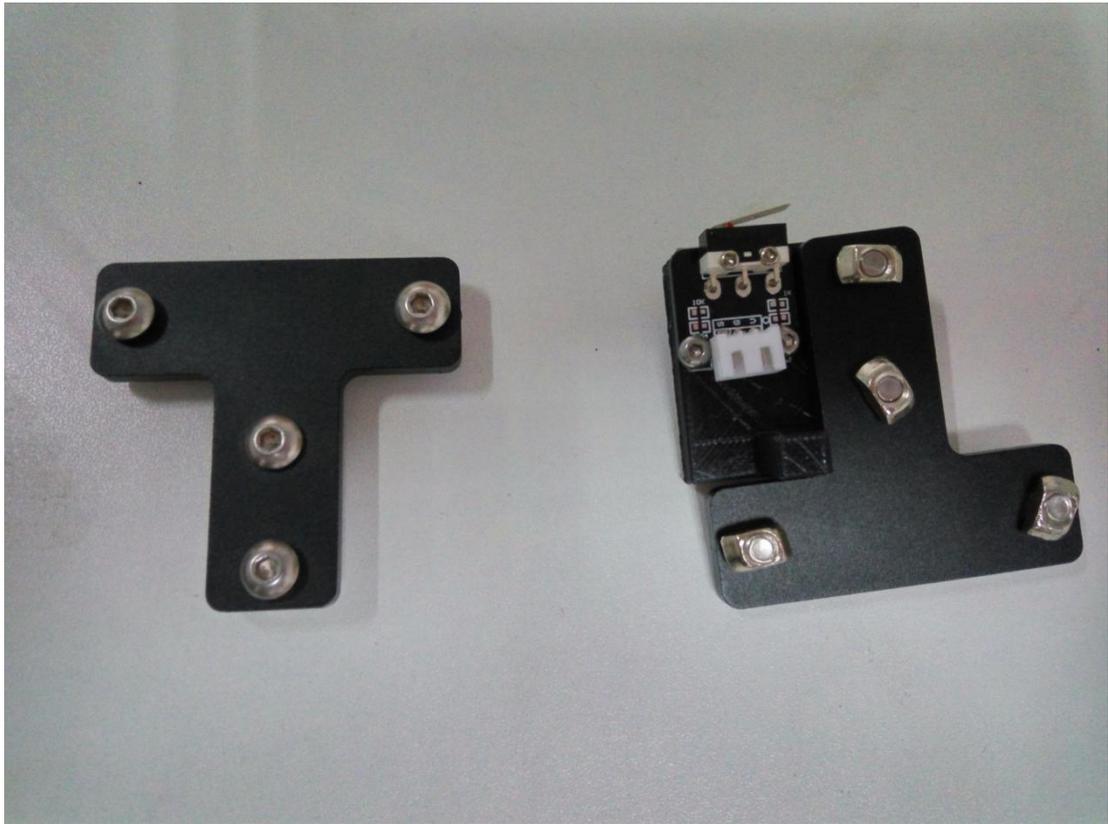
Taking out all parts to ensure that if they are good.Now you must connect the Portal frame with base platform by four screws(M5\*20).

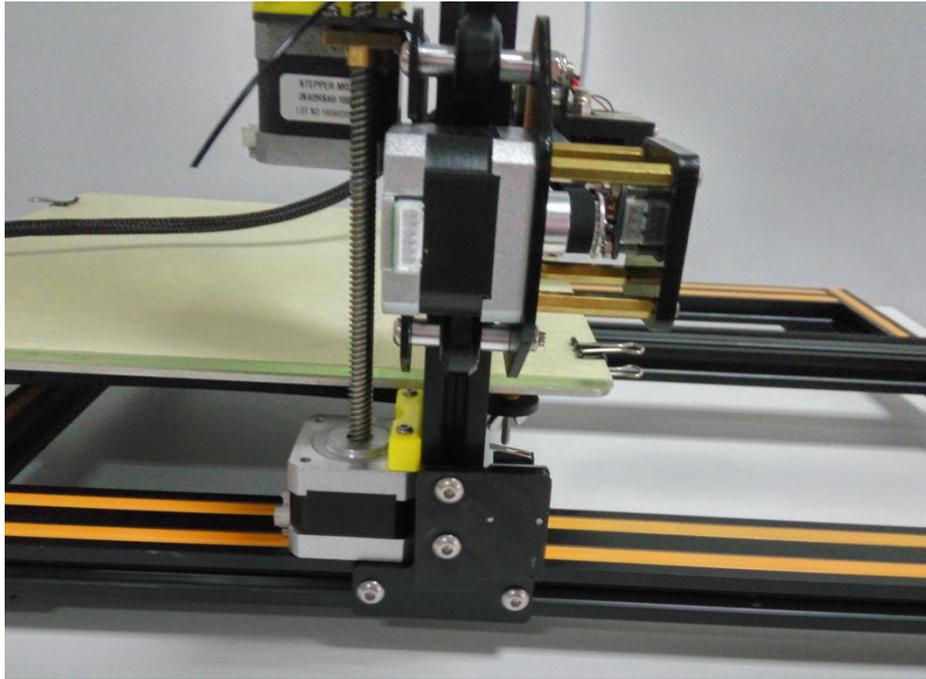




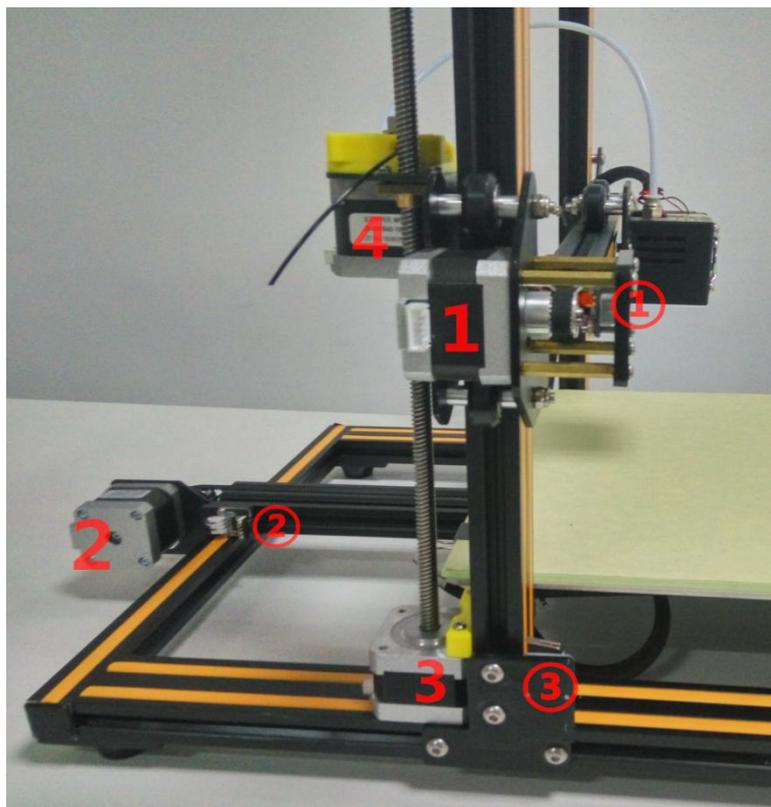
## Second

1. Installing fixed block and limit switch. The limit switch is installed on the left. The other is installed on the right.





## 2. wiring



1: X axis

2: Y axis

3: Z axis

4: E axis

①: X-axis limit switch ②: Y-axis limit switch

③: Z-axis limit switch

Completely

There are two Voltage to choice--110V and 220V. Before you turn on the power, you must choice the true Voltage.

